

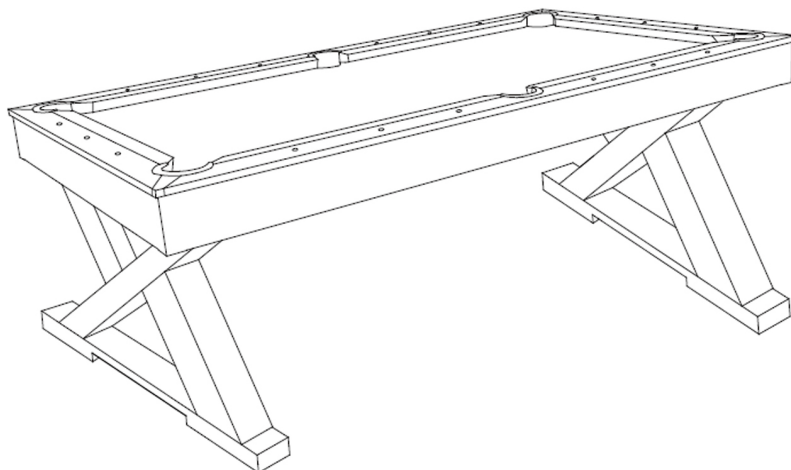


Table Billiard

Read all precautions and instructions in this manual before using this equipment.

Keep this manual for future reference.

Note: The product photo is for reference only and may differ slightly from the actual product.



Model: SGC2372

**IMPORTANT! READ EACH STEP
IN THIS MANUAL BEFORE YOU
BEGIN THE ASSEMBLY.**

IMPORTANT!

THE DRAWINGS IN THIS
MANUAL MAY BE
EXAGGERATED OR MODIFIED
TO SHOW DETAILS.



TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS 84" BILLIARD TABLE

Tools Required:

Socket Head Wrench (Included)
Furniture Polish and Cloth

An electric screwdriver is helpful in assembly. However, please set at low torque and use extreme caution with an electric screwdriver because you could overtighten the hardware and strip the screws.

Assembly Tips

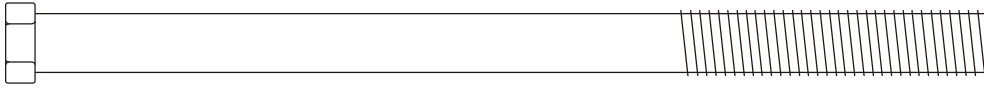
Make sure you understand the following tips before you begin to assemble your billiard table.

1. Start all bolts by hand before tightening.
2. Some drawings or images in this manual may not look exactly like your product. Please read and understand the text before starting each assembly step.

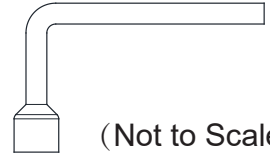
ATTENTION:

**READ AND FOLLOW ALL ASSEMBLY, OPERATION, AND
SAFETY INSTRUCTIONS CAREFULLY. AT LEAST TWO
ADULTS ARE NEEDED TO ASSEMBLE THIS TABLE.**

HARDWARE IDENTIFIER (To Scale)

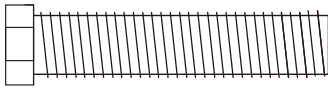


H1 - 8mm x 130mm Hex Head Bolt
(8 pcs)

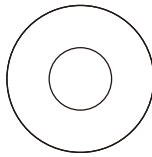


(Not to Scale)

T1 - Socket Head Wrench
(1 pc)



H2 - 8mm x 40mm
Hex Head Bolt
(20 pcs)

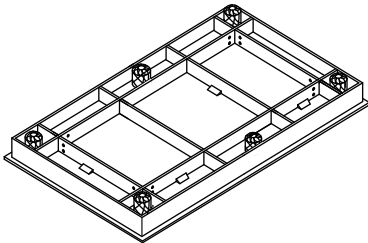


H3 - M8 Flat Washer
(28 pcs)

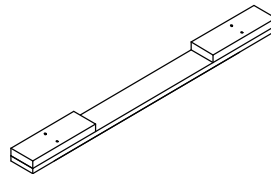


H4 - M8 Lock Washer
(28 pcs)

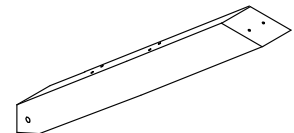
PARTS IDENTIFIER (Not to Scale)



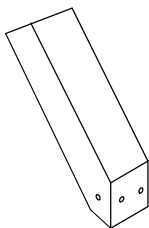
P1 - Main Cabinet
(1 pc)



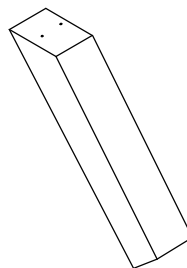
P2 - Leg Base
(2 pcs)



P3 - Middle Leg
(2 pcs)

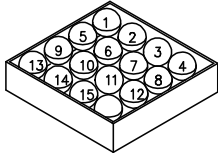


P4 - Upper Leg
(2 pcs)

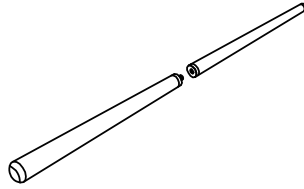


P5 - Bottom Leg
(2 pcs)

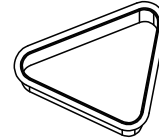
ACCESSORIES IDENTIFIER (Not to Scale)



A1 - Billiard Ball Set
(1 pc)



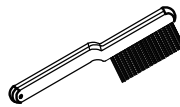
A2 -Pool Cue
(2 pcs)



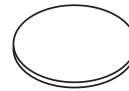
A3 - Triangle
(1 pc)



A4 - Cue Chalk
(2 pcs)



A5 - Playfield Brush
(1 pc)



A6 - Table Leveling Shim
(4 pcs)

Assembly Note:

In the following Steps 1 , 2 , & 3 , please exercise patience when starting all H1 & H2 bolts . Be sure to align bolts straight with their respective holes . Be careful not to cross thread .

Do not push on the bolts while trying to get the bolts to start as you could accidentally push the inner T-Nut out of it fixed position .

PARTS REQUIRED

1pc - **P1** Main Cabinet
2pcs - **P3** Middle Leg
2pcs - **P4** Upper Leg

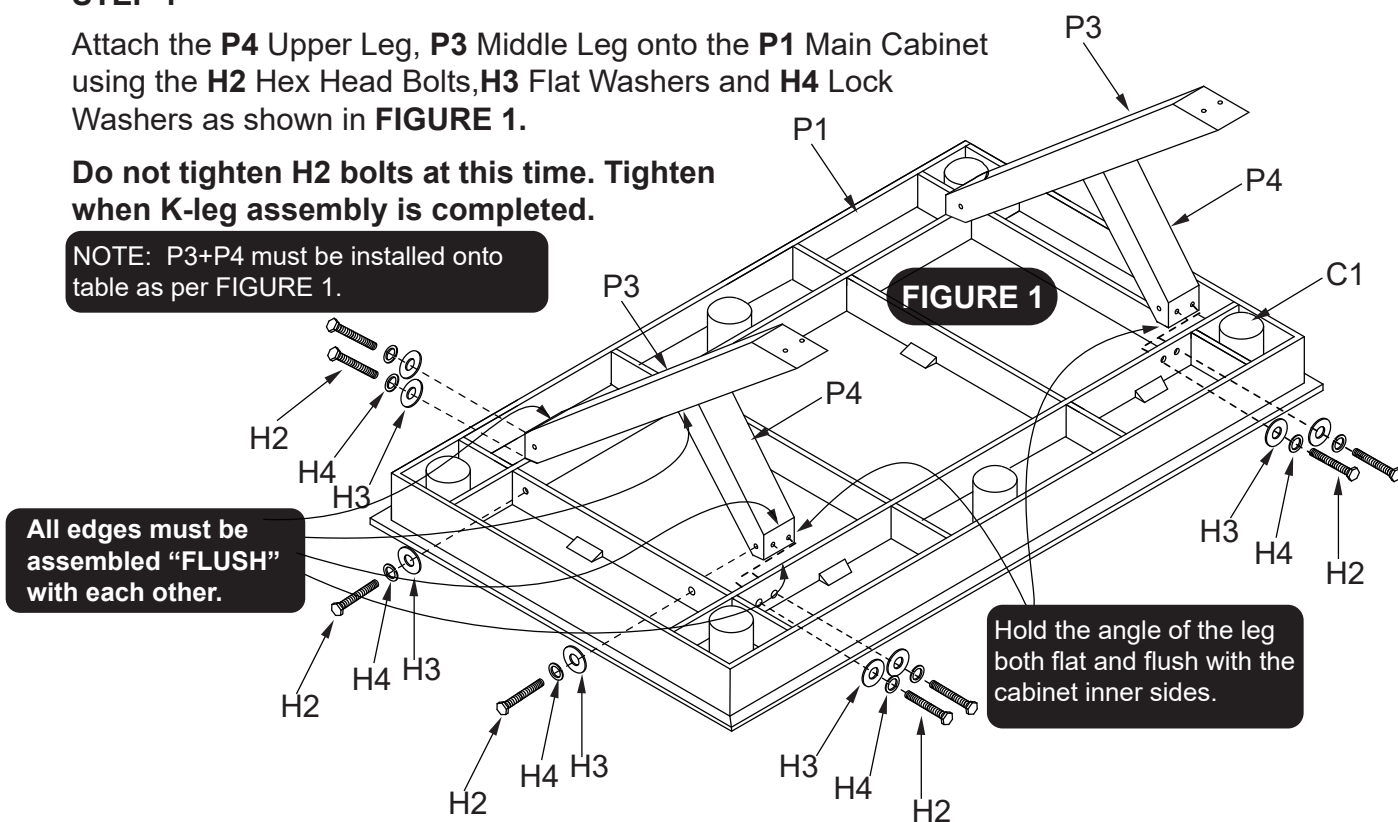
12pcs - **H2** Hex Head Bolt
12pcs - **H3** Flat Washer
12pcs - **H4** Lock Washer

STEP 1

Attach the **P4** Upper Leg, **P3** Middle Leg onto the **P1** Main Cabinet using the **H2** Hex Head Bolts, **H3** Flat Washers and **H4** Lock Washers as shown in **FIGURE 1**.

Do not tighten H2 bolts at this time. Tighten when K-leg assembly is completed.

NOTE: P3+P4 must be installed onto table as per **FIGURE 1**.



PARTS REQUIRED

2pcs - **P5** Bottom Leg
8pcs - **H1** Hex Head Bolt

8pcs - **H3** Flat Washer
8pcs - **H4** Lock Washer

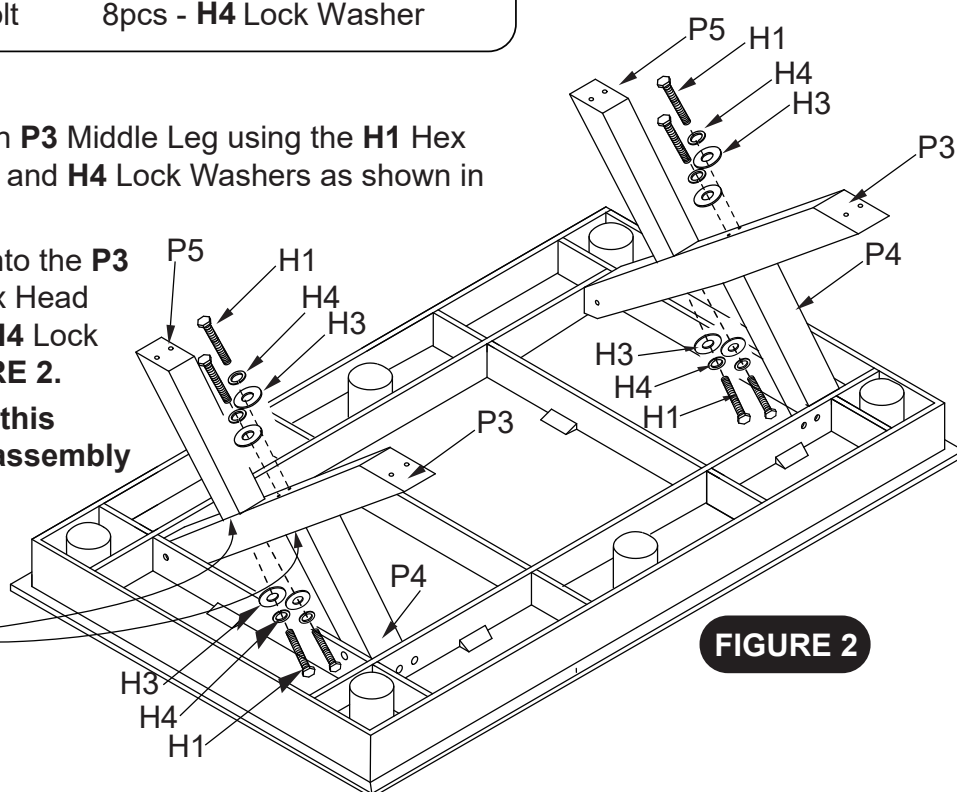
STEP 2

Attach the **P4** Upper Leg with **P3** Middle Leg using the **H1** Hex Head Bolts, **H3** Flat Washers and **H4** Lock Washers as shown in **FIGURE 2**.

Attach the **P5** Bottom Leg onto the **P3** Middle Leg using the **H1** Hex Head Bolts, **H3** Flat Washers and **H4** Lock Washers as shown in **FIGURE 2**.

Do not tighten H3 bolts at this time. Tighten when K-leg assembly is completed.

All edges must be assembled "FLUSH" with each other.



PARTS REQUIRED

2pcs - **P2** Leg Base
8pcs - **H2** Hex Head Bolt

8pcs - **H3** Flat Washer
8pcs - **H4** Lock Washer

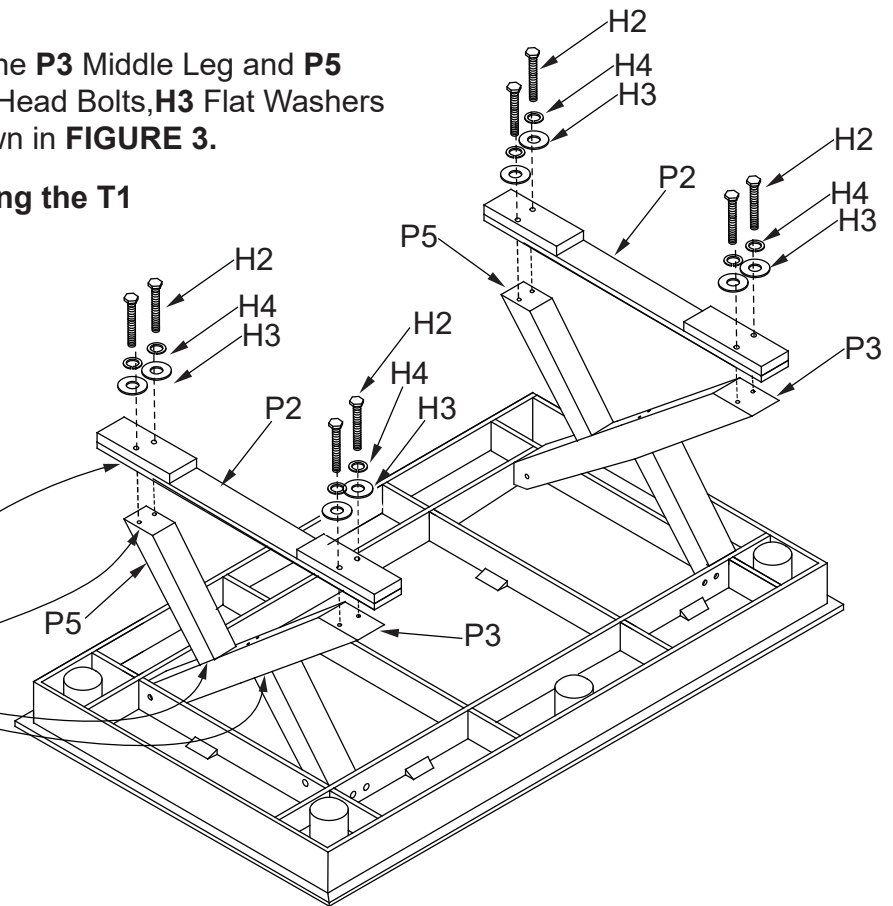
STEP 3

Attach the **P2** Leg Base onto the **P3** Middle Leg and **P5** Bottom Leg using the **H2** Hex Head Bolts, **H3** Flat Washers and **H4** Lock Washers as shown in **FIGURE 3**.

Tighten all leg bolts now using the T1 Socket Head Wrench-tight.

FIGURE 3

All edges must be assembled "FLUSH" with each other.

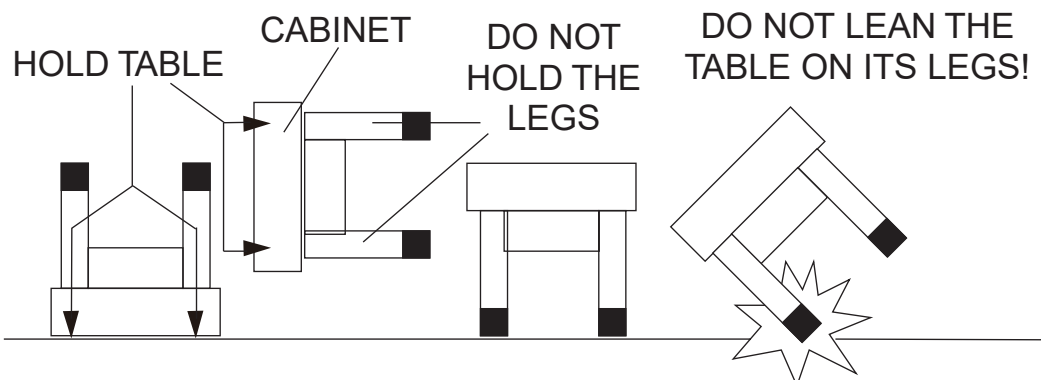


WARNING:

THIS STEP REQUIRES FOUR OR MORE ADULTS.

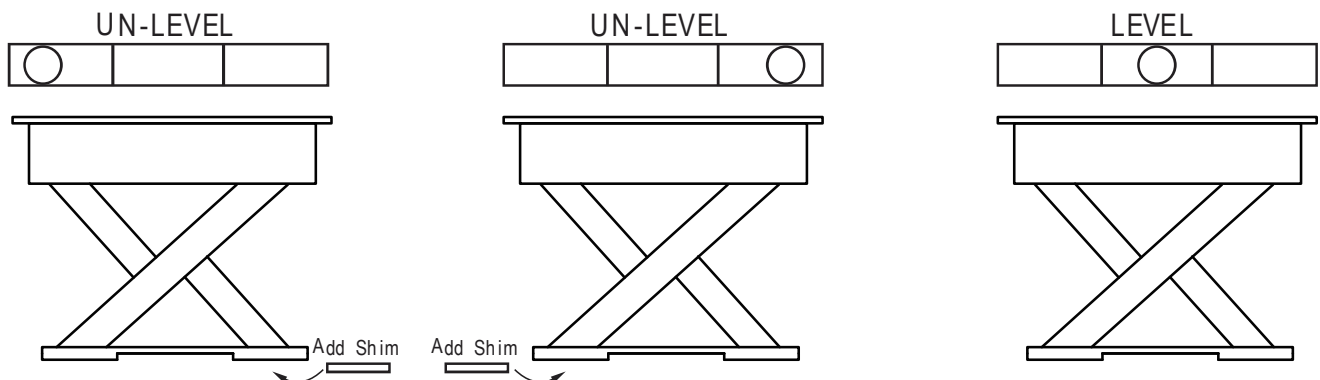
WHILE FLIPPING THE TABLE OVER, DO NOT ALLOW TABLE TO REST ON THE SIDE OF LEGS AS THIS COULD DAMAGE THEM.

VERY CAREFULLY TURN THE TABLE OVER AND SET IT ON ITS LEGS. BE CAREFUL. THE TABLE IS VERY HEAVY.



INSTRUCTIONS FOR LEVELING A POOL TABLE

- Assemble pool table according to the instruction.
- Any type of level would be sufficient to perform this procedure. However, a two-foot level is recommended.
- Before leveling, make sure level is placed on the playing surface, not the rails.
- Level the ends between the corner pockets: Place the level on the playing surface between the two corner pockets and adjust the height by placing shims (A6) underneath the leg opposite of which the bubble in the level favors until the bubble rests in the middle of the level.



- Repeat the step above to the opposite corner pockets.
- Next, level the length of the table. Place the level next to the side pocket and adjust the height to position the bubble in the middle of the level, using the shims beneath the leg opposite of which the bubble in the level favors.
- Repeat the step above to the opposite length of the table.
- Recheck both short ends to ensure bubble is in the middle on the level.
- Depending on the surface the pool table sits, especially deep pile carpeting, the pool table needs to settle for 24 hours. Recheck the level on each side of the table after 24 hours.

Congratulations! You have now assembled your table. Please note the Care and Use instructions below to insure many years of trouble free use of your game table.

CARE AND USE OF YOUR TABLE

1. Use spray furniture polish to clean all exterior surfaces of your table.
2. Use the table brush provided to clean the cloth on the table.
3. This product is intended for **INDOOR** use only.
4. **DO NOT** sit, climb or lean on the table.
5. **DO NOT** drag the table when moving it. This will damage the legs.
6. **DO NOT** set drinks on the table.
7. The purchase of a table cover will both protect and help keep clean the entire top of the table.
8. Use a carpenters level to properly level the table using the enclosed A6 leveling shims.